

# Chain Harrow with Lift Kit Assembly Instructions (PICHLB)



## Tools Required:

Wire cutters  
1 - 3/4" wrench  
1 - 3/4" socket wrench  
Ratchet Strap

**Step 1:** Make sure that the tines are facing in the same direction. Connect each section by hooking the chain link hook from one section to the other section, by inserting the hook through the eye on the opposite side. Make sure that you are connecting one side to the other side evenly. Refer to Figure 1.

**Step 2:** Lay the draw bar across the width of each end. Connect each end to the bar by first hooking each end hook through the rectangular hole. Then hook the remaining hooks onto the draw bar. Repeat on opposite end. Figure 2.

**Step 3:** Place lift frame onto of the draw bars. Make sure that the three point end is located at the front of the harrow (Note tine ends will be facing towards the rear draw bar.) Figure 3

**Step 4:** Connect front of the 3- point lift bar to the draw bar with the chain connectors and secure with the 1/2" x 1-1/2" bolt and locking nut, at both corners. Tighten using the wrench and socket wrench. Figure 4.

**Step 5:** Connect rear lift bar to the chain bar using the ratchet strap to draw the chain bar to the lift bar, while stretching the harrow. Connect the lift bar chains to the draw bar and secure with the 1/2" x 1-1/2" bolts and locking nuts at each side. Tighten using wrenches. Figure 4 and 5.

**Step 6.** Mount the 3 Point bracket stand to the front of the lift bar. Secure with the 1/2" x 3" bolt and lock nut, and tighten with both wrenches. Figure 6

**Step 7.** Attach the lift arms to the rear lift bar assembly and secure with 1/2 x 1" bolts and locking nuts, on each side. Tighten using both wrenches. Figure 3

**Step 8.** Connect the two lift arms to the 3-Point bracket stand and secure with the 1/2" x 1" bolts and lock nuts, and tighten using both wrenches. Figure 7



Figure 1



Figure 2

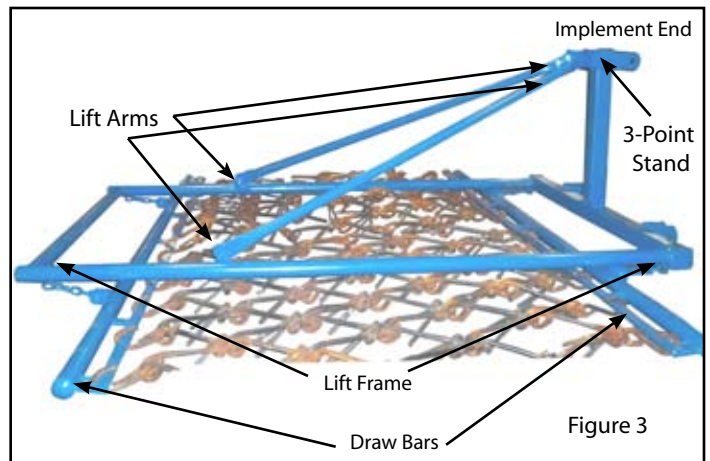


Figure 3



Figure 4



Figure 5



Figure 6



Figure 7



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